

Work Order ID 63476

Wednesday, November 03, 2010 10:03:12 A

Page 1

Item ID: D2463-0750

Accept

Setup Start

Revision ID:

Stop

Item Name: 1/2" Foam Seal

Start Date: 11/2/2010 Start Qty: 10.00

Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 10/11/03

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2463	Rev A								
100		0.00							
	Small Fab								
	Packaging	0.00							
	Packaging								
110		0.00							
	QC5- Inspect part completeness to step on W/O								
	QC	0.00							
	Quality Control								
120		0.00							
	Identify as per dwg & Stock Location: 402								
	Packaging	0.00							
	Packaging								

E/S 10/11/04 (10)

S. 10/11/04

(x10)
measured 75"
long.

10/11/04 SP (102)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____






NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries


Work Order ID 63476

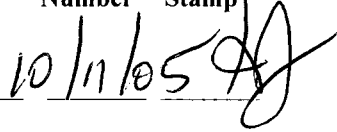
Wednesday, November 03, 2010 10:03:12 A

Page 2

Item ID: D2463-0750 Accept  Setup Start 
Revision ID: Stop 
Item Name: 1/2" Foam Seal
Start Date: 11/2/2010 Start Qty: 10.00  Cust Item ID:
Required Date: 11/16/2010 Req'd Qty: 10.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

10/11/05 
MF
10-11-5.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 63476

Parent Item: D2463-0750

Parent Item Name: 1/2" Foam Seal



Start Date: 11/2/2010


Required Date: 11/16/2010

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: A□00.02.21 New Issue□EC□
per revA DD verf:EC

IPP Rev:B 10.11.02 as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463  Seal		Manufactured	No			100	f	456.3400	6.25	65.78947			

Location

Loc Qty

Loc Code

ST404

456.34

55561

1.68

62597

454.66

EP 10/11/04

65.78

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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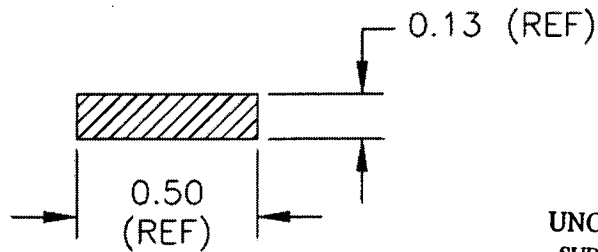
NOTE: Date & initial all entries



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2463	REV. A SHEET 1 OF 1
DATE 98.09.09		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.09	NEW ISSUE	

RELEASED
98 09 30 KE

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63474

2810-11-03

D2463-⁰⁷⁵⁰~~XXXX~~ CLOSED CELL NEOPRENE SEAL
LENGTH

EG: 87.5" LONG: D2463-0875
10" LONG: D2463-0100

75"

POSSIBLE SUPPLIERS:
ACCURATE RUBBER

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries